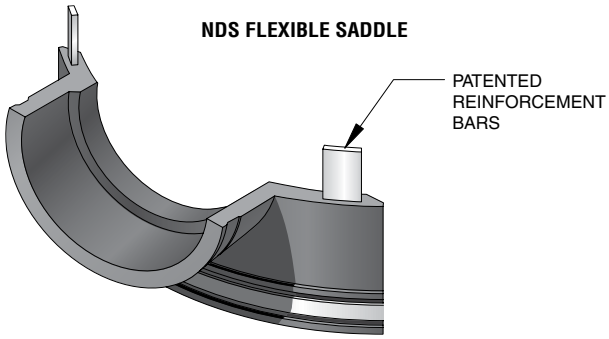
NDS FLEXIBLE SADDLES

For superior durability and flexibility, saddle up. A breakthrough in saddle design, the patented NDS Flexible Saddle demonstrates superior flexibility in more than one way. The saddle's elastomeric construction allows a single description to securely fit 6" sewer main pipe diameters and up.The saddle's flexibility eliminates the need for a large inventory of rigid PVC saddles of various descriptions.

NDS Flexible Saddle offers the following product benefits:

- Two configurations, a "Tee" and a "Wye" are available in 4" or 6" inlet descriptions
- Elastomeric construction provides maximum strength and flexibility
- Saddle design will accommodate polyethylene pipe used in slip lining sewer systems
- Inlet range from SCH-40 down to SDR-35 includes standard weight soil pipe
- Stainless steel series 300 clamps ensure tight seal
- Steel-reinforced edges prevent distortion when torque is applied to clamps
- Durable design and low unit price make the Flexible Saddle economical and environmentally wise
- Available saddle blanket, attached to pipe prior to saddle installation, will mend imperfections and cracks on clay pipe taps

NDS FLEXIBLE SADDLE



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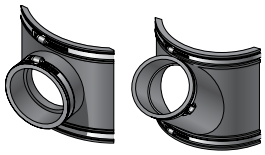

Part No.	Description	Color	Pkg. Qty.	Wt. Ea. (lbs.)	Product Class
4T/C	4" Tees with Clamps	Black	12	3.16	45FS
4T/WOC	4" Tees without Clamps	Black	12	2.66	45FS
4Y/C	4" Wyes with Clamps	Black	6	7.66	45FS
4Y/WOC	4" Wyes without Clamps	Black	6	7.12	45FS
6T/C	6" Tees with Clamps	Black	6	6.50	45FS
6Y/WOC	6" Flex Wye without Clamps	Black	4	11.75	45FS

Saddle Clamps

Part No.	Description	Color	Pkg. Qty.	Wt. Ea. (lbs.)	Product Class
33S248 CLAMP	Clamp for Flexible Coupling	Stainless Steel	100	0.25	45FS

ASTM Material Specification

Test	NDS Material	ASTM Test Material
Chemical Resistance 1N sulfuric acid 1N hydrochloric acid	 No weight loss No weight loss	 D543
Tensile Strength Elongation	1000 psi (7/Mpa) min. 200% min. elongation @ break	D412 Die "C"
Duration Hardness	Shore durometer 50 min. to 75 max.	D2240
Compression Set	30% max. of original deflection	D395, Method B Type 2
Water Absorption	5% max.	D471, immersed 7 days @158 Method A
Ozone Resistance	No visible cracking under 7x magnification	D1149, D518 Method A
Oven Aging	75% min. of original tensile strength 65% min. of original elongation	D573 (158°F for 70 hours)
Cold Brittleness	Cold brittleness was determined to be -43°C	D476
Tear Strength	125 lbs./in.	D624 Die "C"