

Reciprocating Saw Blades for Metal, Wood, Plaster and General Purpose



Catalog Number	Nominal L x W x Thickness in. (mm)	Teeth per inch (25.4 mm)	Tooth Set	Tooth Form	Cutting Edge	Description / Application
METAL CUTTING BiMetal By Malco™						
<p>STRAIGHT PROFILE - HIGH SPEED CUTTING 4TF14 used in metals, including stainless over 1/8 in. (.32 mm)</p>						
4TF14	6 x 3/4 x .031 (152 x 19.1 x 0.79)	14	Raker	Standard	Milled	
<p>4TF18 used for 18 gauge (1.22 mm) to 1/8 in. (.32 mm) metals.</p>						
4TF18	6 x 3/4 x .031 (152 x 19.1 x 0.79)	18	Raker	Standard	Milled	
<p>3MC24, 4MC24 used for metal sheet, pipe, profiles under 18 gauge (1.22 mm)</p>						
3MC24	4 x 3/4 x .031 (102 x 19.1 x 0.79)	24	Wavy	Standard	Milled	
4MC24	6 x 3/4 x .031 (152 x 19.1 x 0.79)	24	Wavy	Standard	Milled	
<p>STRAIGHT PROFILE - VARIABLE PITCH 9MC10 used for pipe diameters to 4 in. (102 mm) O.D. <i>Note: Do not use to cut waste slack.</i></p>						
9MC10	9 x 3/4 x .050 (229 x 19.1 x 1.27)	10/14	Raker	Variable / Standard	Milled	
<p>PLUNGE CUT TIP - PROGRESSIVE PITCH Smaller teeth near blade shank and larger teeth at tip for faster cuts / longer life. 6PMC is a BiMetal, PROGRESSIVE PITCH blade used for making fast, clean cuts in thick or thin material including non-ferrous metals, galvanized sheet metal, copper and steel pipe, and steel and aluminum profiles. This shatterproof blade offers maximum on-the-job performance and long service life.</p>						
6PMC	6 x 3/4 x .037 (152 x 19.1 x 0.94)	—	Wavy	Milled	Vari / Stan / Progr.	
METAL CUTTING High Speed Steel						
<p>STRAIGHT PROFILE - HIGH SPEED CUTTING 4MC14 used for metals over 1/8 in. (.32 mm) 4MC18 used for 18 gauge (1.22 mm) to 1/8 in. (.32 mm) metals.</p>						
4MC14	6 x 5/8 x .031 (152 x 15.9 x 0.79)	14	Raker	Standard	Milled	
4MC18	6 x 5/8 x .031 (152 x 15.9 x 0.79)	18	Raker	Standard	Milled	
METAL CUTTING HCS (High Carbon Steel)						
<p>STRAIGHT PROFILE - CARBIDE GRIP CUTTING EDGE 8CG used for soil pipe, cast iron, ceramic tile and brick. <i>*Note: Available as singles only.</i></p>						
8CG*	8 x 3/4 x .040 (203 x 19.1 x 1.02)	—	—	—	Carbide Grit	
GENERAL PURPOSE BiMetal By Malco™						
<p>STRAIGHT PROFILE 4GT10 used for cuts in wood with nails or metals under 3/16 in. (.48 mm).</p>						
4GT10	6 x 3/4 x .031 (152 x 19.1 x 0.79)	10	Alternate	Standard	Milled	
<p>PLUNGE CUT TIP - PROGRESSIVE PITCH Smaller teeth near blade shank and larger teeth at tip for faster cuts / longer life. 8PAP is a BiMetal, PROGRESSIVE PITCH blade used for making fast cuts in wood, wood with nails, non-ferrous metals (including aluminum and brass), plastic and fiberglass. This durable blade offers outstanding performance in thick or thin materials.</p>						
8PAP	8 x 3/4 x .051 (203 x 19.1 x 1.30)	Progressive	Wavy	Special Progressive	Milled	