

LOW-VOC SOLVENT CEMENTS

Continued

Homer™ 828L Gray - heavy body PVC solvent cement

Code	Description	Qty.
55960	½ pt.	24
55961	1 pt.	12
55963	1 qt.	12
55964	1 gal.	4

Normal setting for use on PVC pipe and fittings for Schedule 40 and Schedule 80 through 12".*

See recommended use chart on page 8



John™ 647L Black - medium body ABS solvent cement

Code	Description	Qty.
55938	¼ pt.	24
55940	½ pt.	24
55942	1 pt.	12
55944	1 qt.	12

Medium setting for use on ABS pipe and fittings through 6" for Schedule 40 and 80.

See recommended use chart on page 8



Charlie™ 412L Orange - regular body CPVC solvent cement

Code	Description	Qty.
55956	¼ pt.	24
55957	½ pt.	24

Fast setting for use on CPVC pipe and fittings Schedule 40 through 2". Not recommended for use on Schedule 80 pipe.*

See recommended use chart on page 8



Mike™ 425L Amber - regular body multi-purpose solvent cement

Code	Description	Qty.
55969	¼ pt.	24
55970	½ pt.	24
55973	1 pt.	12
55974	1 qt.	12

Fast Setting for use on PVC, CPVC and ABS pipes and fittings Schedule 40. Use on pressure pipe system through 2" and non-pressure pipe system through 6". Not recommended for use on Schedule 80 pipe.

See recommended use chart on page 8



Dura-Gold™ 627L Gold - medium body CPVC solvent cement

Code	Description	Qty.
55992	½ pt.	24
55998	1 pt.	12

One Step Medium setting for use on CPVC pipe and fittings including FlowGuard Gold® through, 2" for Schedule 40 & 1 ¼" for Schedule 80.* No primer needed.**

See recommended use chart on page 8
**FlowGuard Gold is a licensed trademark of The Lubrizol Corporation



Heavy Duty 811L Orange - heavy body CPVC solvent cement

Code	Description	Qty.
55967	1 pt.	12
55968	1 qt.	12
55971	1 gal.	4

Medium setting for use on CPVC pipe and fittings for Schedule 40 and 80 through 12".*

See recommended use chart on page 8



Joints per solvent cement container chart

Use as a guideline only. Actual usage will vary due to installation conditions. These estimates are not to be used to restrict the liberal application recommended proper for pipe joining.

Pipe Diameter	1/2 in	3/4 in	1 in	1 1/4 in	1 1/2 in	2 in	2 1/2 in	3 in	4 in	5 in	6 in	8 in	10 in	12 in
Joints per Pint	130	80	70	50	35	20	17	15	10	8	-	-	-	-
Joints per Quart	260	160	140	100	70	40	34	30	20	16	8	3	-	-
Joints per Gallon	1,040	640	560	400	280	160	136	120	80	64	24	12	10	6

*For thinner wall pipe applications, please contact RectorSeal.
Max VOC per SCAQMD 1168/316A or BAAQMD Method 40: 510 g/L.