



KIT INCLUDES:

- TWO (2) MILL POLYBAG WITH GREEN PRINTING.
- FLOWCHECK PISTON (REF.: DWG. NUMBER 61-22613- FOR DIMENSIONS AND TOLERANCES.
- STICKER, IN BAG, INDICATES PISTON SIZE CHATLEFF MODEL NUMBER AND KIT PART SUFFIX NUMBER. (1-3/8 X 3/16)(WHITE BACKGROUND) NOTE: CHATLEFF MODEL NUMBER TO BE MARKED OUT AND RHEEM PART NUMBER TO BE PRINTED BELOW IT (BY VENDOR).
- WIRE HOOK - APPROX. 3' LONG .015" DIA. WITH SMALL HOOK ON ONE END. (HOOK NOT SHOWN)
- TEFLON RING (GASKET)

(Short Shoulder)

Vendor: Chatleff

Kit Suffix Number	Print Rev.	Mfg. Kit Model Number	Piston Orifice Dia. (Ref.)
-45		3818-045	.0450
-17	-01	3818-172	.1720
-15	-01	3818-157	.1570
-14	-01	3818-140	.1400
-12	-01	3818-120	.1200
-11	-01	3818-110	.1100
-09	-01	3818-099	.0990
-77		3818-077	.0770
-94		3816-094	.0938
-93	-01	3816-093	.0925
-90		3816-090	.0906
-89		3816-089	.0890
-88		3816-088	.0886
-86		3816-086	.0860
-84		3816-084	.0846
-82		3816-082	.0820
-80		3816-080	.0807
-78		3816-078	.0781
-76		3816-076	.0760
-74	-01	3816-074	.0748
-73		3816-073	.0730
-72	-01	3816-072	.0720
-71		3816-071	.0709
-70		3816-070	.0700
-68		3816-068	.0689
-67		3816-067	.0670
-66	-01	3816-066	.0660
-65		3816-065	.0650
-64	-01	3816-064	.0635
-63		3816-063	.0630
-62		3816-062	.0625
-61		3816-061	.0610
-59		3816-059	.0591
-57		3816-057	.0571
-55		3816-055	.0550
-53		3816-053	.0531
-51		3816-051	.0512
-49		3816-049	.0492
-48	-01	3816-048	.0480
-47		3816-047	.0469
-43		3816-043	.0430
-42	-02	3816-042	.0420
-41		3816-041	.0410
-40		3816-040	.0400
-39		3816-039	.0390

CHECKED		Rev-01 10/10/03	Revised Vendor no. to -09, -12, -14, -15, -17 suffixes. Added -11, -48, -64, -66, -72, -74, -93 suffixes to list. L.S.		
APPROVED	STANDARD TOLERANCE	Rev-02 05/24/04	Added -42 piston. L.S.		
RELIAB. ENGR.	- FRACTIONAL ± 1/32" - ANGULAR +1° - 3° - DECIMAL ±0.030				
VENDOR					
PROSTOCK™	MODELED BY: L.Stec DATE: 09/04/98	ORIGINAL RELEASE NO. P-00138	NOTE: ALL BREAKS ARE 90° UNLESS OTHERWISE SPECIFIED.	MATERIAL	
	RHEEM MFG. PARTS DEPARTMENT	Flowcheck Piston Kit - 3rd Generation		PART NO. 61-25414	SHEET 1 OF 1 REV. 02