Jim™ PR-1L

Purple - Low-VOC PVC, CPVC hi-etch primer

Code	Description	Qty.
55910	¼ pt.	24
55912	½ pt.	24
55914	1 pt.	12
55918	1 qt.	12
55920	1 gal.	4

Fast acting, superior bonding primer for use on PVC and CPVC pipe and fittings Schedule 40 and Schedule 80.*

See recommended use chart on page 8

NSF pw-G-dwv

FILE NO. 4585

Clear PR-2L

Clear - Low-VOC PVC, CPVC hi-etch primer

Code	Description	Qty.
55972	1 pt.	12
55981	1 qt.	12
55982	1 gal.	4

Fast acting, superior bonding primer for use on PVC and CPVC pipe and fittings Schedule 40 and Schedule 80.*

Also available in gallon can.

See recommended use chart on page 8

NSF pw-G-dwv

Bill™ PR-3

Clear - PVC, CPVC Hi-etch primer

Code	Description	Qty.
55701	¼ pt.	24
55703	½ pt.	24
55705	1 pt.	12
55707	1 qt.	12
55709	1 gal.	4

Fast acting primer for use on PVC and CPVC pipe and fittings Schedule 40 and Schedule 80.* Etches and penetrates the surface to increase body strength.

Also available in gallon can.

See recommended use chart on page 8

Sam™ CL-3L

Clear - Low-VOC multi-purpose cleaner

Code	Description	Qty.
55929	¼ pt.	24
55930	½ pt.	24
55932	1 pt.	12
55934	1 qt.	12
55936	1 gal.	4

Fast acting for use on PVC, CPVC and ABS pipe and fittings Schedule 40 and Schedule 80."

See recommended use chart on page 8

NSF pw-G-dwv

Applicator

PVC solvent cement roller

Code	Description	Qty.
19073	Roller Applicator	4

Quicker application for larger diameter pipe sizes. Fits both wide mouth can and regular gallon cans.

Made in the U.S.A.

SOLVENT CEMENT WELDING INSTRUCTIONS

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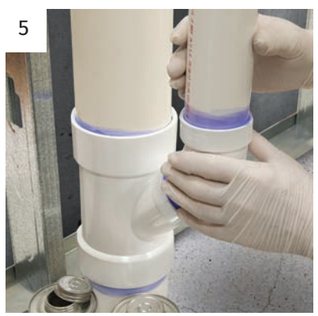

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1. Needed to make weld - Pipe fittings, primer, solvent and deburring tool.

2. Before welding, dry fit the assembly, making sure the pipe and fittings are set snug and correctly positioned. Apply cleaner to both surfaces to be welded.

3. Apply primer to the outside of the male connection and to the inside of the female socket to etch the surfaces to be welded. (For ABS pipe use a clear cleaner, not a primer.)

4. Apply cement liberally over the primer on the male connection to the depth of the socket. Coat entire surface. Apply a thin coat of cement on the inside of the socket, being careful not to puddle cement that can weaken the joint. If cement dries, recoat both surfaces before welding.

5. Once cement is applied, parts must be assembled quickly. Push pipe or fitting into socket with a quarter turn motion until you feel it bottom out. Hold the weld together for 30 seconds to prevent push out. Hold longer as needed for colder weather application.

6. Wipe off excess solvent to finish weld. Allow 15 minutes to set and 2 hours to cure. Both size of pipe and temperature will affect actual cure times.